



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4853-1
Job Sheet 202214



Part No: D4853-1

Job Qty: 2 pcs

Part Name: Top Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 10/22/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: D4853 REV.B IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 17.10.20 AS PER DWG REV.B DD VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
120	Purchasing	2 pcs	10/22/19	10/22/19	0.00	0.00	Purchasing - 1		DP 6107 2 2 130
							Purchasing - 2		
							Purchasing - 3		
130	Packaging 2-1 - Receive - B4B	2 pcs	10/22/19	10/22/19	0.00	0.00	Packaging 2 - 1 - B4B		DP 6107 2 2 130
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S225257

Part: D4853 - 1
Job No: 202214
Serial No/Batch: S225257
Revision: B
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/22/19



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225257



Part: D4853-1

Job No: 202214

Serial No/Batch: S225257

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/19

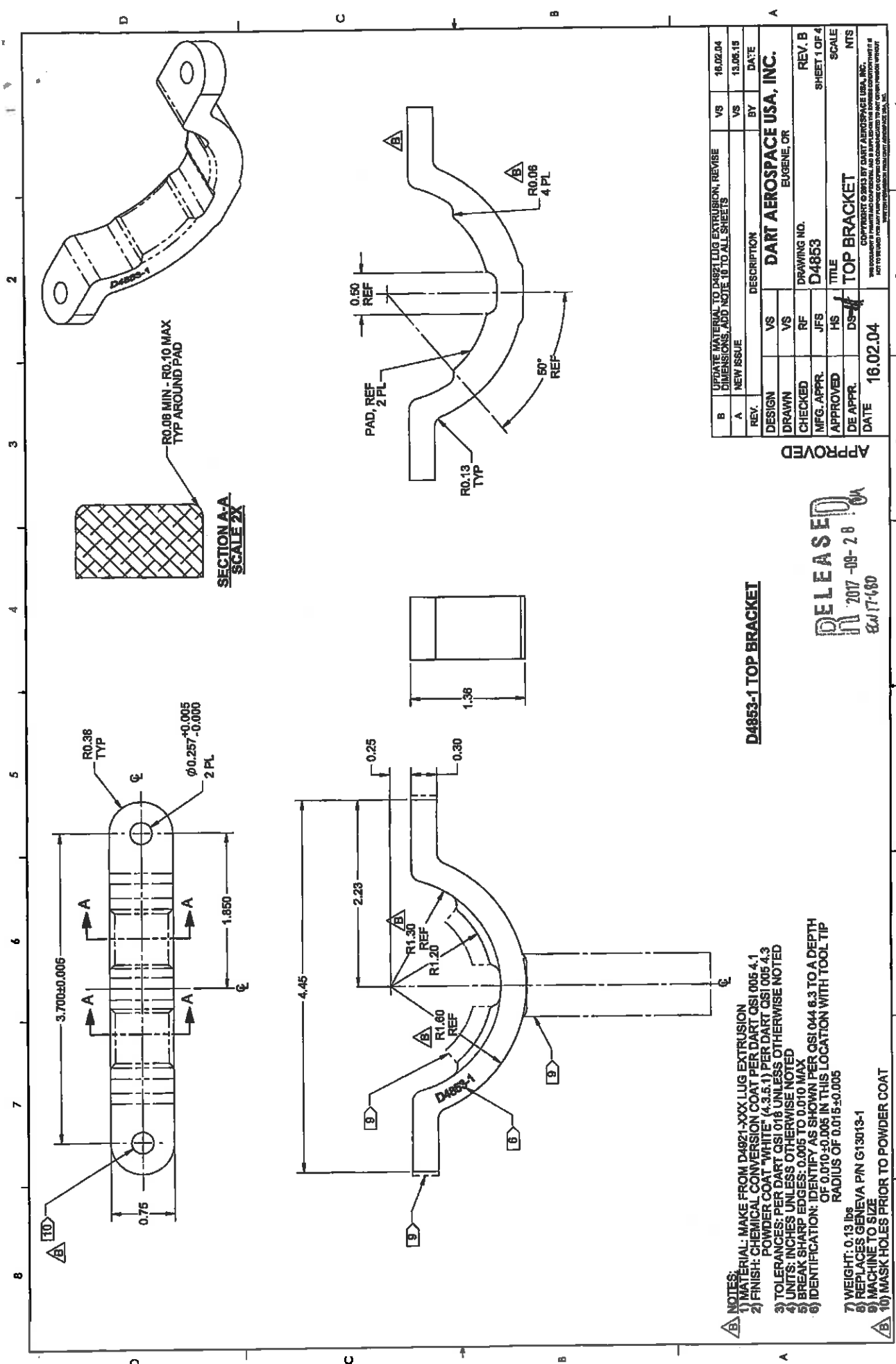
Plex 10/22/19 12:15 PM dart.lussier.patrick

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
140 QC 6	2 pcs	10/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	DA: OCT 22 2019 9:09
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	2 pcs	10/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC STS19
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	2 pcs	10/22/19	0.00 0.00	QC 21 - SA - 21	DA: OCT 22 2019 9:09
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 120 - (Purchasing) ISSUE P/O TO METEC: HB044395 MANUFACTURE AS PER DWG C OF C IS REQUIRED Descriptions: 130 - (Receive & Inspect for Damage & Mat'l Certs) 140 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					

x 2 plus

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4853-1P	Top Bracket (Replaces P/N G13013-1)	2 pcs (1 ea)	120-Purchasing	S225258
D4921	Lug Extrusion	.1320 pcs (.066 ea)	120-Purchasing	S061012
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Purchasing	D4853-1P	2	0	0
	D4921	0	240	0
Part Specifications				
Specifications could not be found.				

Plex 10/22/19 12:15 PM dart.lussier.patrick



REV.	DESCRIPTION	VS	BY	DATE
B	UPDATE MATERIAL TO D4821 LUG EXTRUSION, REVISE DIMENSIONS, ADD NOTE 18 TO ALL SHEETS	VS		16.02.04
A	NEW ISSUE	VS		13.05.15
DESIGN	VS			
DRAWN	VS			
CHECKED	RF			
MFG. APPR.	JFS			
APPROVED	HS			
DE APPR.	DS			
DATE	16.02.04			

D4853-1 TOP BRACKET

RELEASED
 2017-09-28
 8417-680

- NOTES:**
- 1) MATERIAL: MAKE FROM D4821-XXX LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.13 lbs
 - 8) REPLACES GENEVA P/N G13013-1
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

DART AEROSPACE USA, INC.
 EUGENE, OR
 DRAWING NO. D4853
 REV. B
 SHEET 1 OF 4
 TITLE TOP BRACKET
 SCALE NTS
 DATE 16.02.04
 COPYRIGHT © 2013 BY DART AEROSPACE USA, INC.
 THIS DOCUMENT IS UNCLASSIFIED AND IS APPROVED FOR RELEASE BY THE NATIONAL ARCHIVES
 NOT TO BE RELEASED FOR ANY OTHER PURPOSE WITHOUT DART AEROSPACE USA, INC. APPROVAL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044395



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044395

PO Date: 9/3/19

Due Date: 10/7/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: quote no. 6306 / 6309

Revision

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199517	D4853-1P	D4853			Top Bracket (Replaces P/N G13013-1) : AS PER DWG D4853-1 REV.B ALODINE AND PAINT AS PER QSI 005	Firmed	-	10/7/19	23 pcs	0 pcs	23 pcs	\$12.29/pcs	\$282.67
2	199518	D4853-3P	D4853 B			Top Bracket : AS PER DWG D4853-3 REV.B ALODINE AND PAINT AS PER QSI 005	Firmed	-	10/7/19	25 pcs	0 pcs	25 pcs	\$32.50/pcs	\$812.50
3	199519	D4853-5P	D4853 B			Top Bracket : AS PER DWG D4853-5 REV.B ALODINE AND PAINT AS PER QSI 005	Received	-	10/7/19	25 pcs	25 pcs	0 pcs	\$28.30/pcs	\$0.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044395



Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	199520	D4854-5P	D4854 B			Lower Bracket : AS PER DWG D4854-5 REV.B ALODINE AND PAINT AS PER QSI 005	Received	-	10/7/19	25 pcs	25 pcs	0 pcs	\$28.30/pcs	\$0.00
5	199521	D4854-7P	D4854 B			Lower Bracket : AS PER DWG D4854-7 REV.B ALODINE AND PAINT AS PER QSI 005	Firmed	-	10/7/19	25 pcs	0 pcs	25 pcs	\$37.80/pcs	\$945.00
6	202214	D4853-1P	D4853			Top Bracket (Replaces P/N G13013-1) : AS PER DWG D4853-1 REV.B ALODINE AND PAINT AS PER QSI 005	Firmed	-	10/7/19	2 pcs	0 pcs	2 pcs	\$32.50/pcs	\$65.00
Grand Total:													\$2,105.17	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 A012 CHEMICAL AND PHYSICAL TEST REPORTS
 A016 PERSONNEL QUALIFICATION
 A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENT
 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

Plex 10/22/19 12:17 PM dart.lussier.patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26000
Shipment Date: 21-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4169
Order Date: 09/04/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044395
Terms: Net 60 Days

line 3 & 4 changed to unpainted, \$ 4.20 each taken off of price

Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job	Number
1	25	2	23	0	EA	DART-D4853-1P Top Bracket alodined and painted as per QSI005	B	4169-01	

RECEIVED
OCT 22 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
2	D4853-1P	Top Bracket	B	S061012	022921-1	HB044395

MATERIAL: supplied by DART

DAS
40
8-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, October 22, 2019